

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

# International Beam Welding

63 Doty Circle West Springfield, MA 01089 United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

# Welding

Certificate Number: 3258224975 Expiration Date: 28 February 2027 Accreditation Length: 24 Months

Merit

Jay Solomond Executive Vice President & Chief Operating Officer Merix

Merit

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527



### SCOPE OF ACCREDITATION

### Welding

#### International Beam Welding 63 Doty Circle West Springfield, MA 01089

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

## AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7110 Rev G - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 25-Apr-2021)

AC7110S - Nadcap Supplemental Audit Criteria for Welding, Torch and Induction Brazing, and Additive Manufacturing (to be used on audits on/after 25-Apr-2021)

U1 Honeywell U10 GE Aviation

### AC7110/3 Rev H - Nadcap Audit Criteria for Electron Beam Welding

Baseline (All audits)
Supplement A – Filler Materials (Additional requirements)
Supplement C – Stress Relieve (Additional requirements)
Supplement D – Metallographic Evaluation of Qualification Welds (Additional requirements)
Supplement F – Material Titanium – Additional requirements for titanium welding

# AC7110/3S Rev F - Nadcap Supplemental Audit Criteria for Electron Beam Welding (to be used on/AFTER 13-Aug-2023)

U1 Honeywell U10 GE Aviation

AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

AC7110/12S Rev I - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on

# audits on/AFTER 13-Aug-2023)

U1 Honeywell U10 GE Aviation